SERVICE AND OPERATING INSTRUCTIONS

COMMANDER PORTABLE TYPEWRITER

MODEL No. 871,400

This is the model number of your Tower Commander Portable Typewriter. It will be found on the back cover plate of your typewriter. Always refer to the model number and serial number of your individual typewriter in all communications concerning the machine. The serial is stamped in the inner surface of the machine frame just in front of the right hand ribbon spool cup. Locate it by moving the Carriage to the extreme left and raise the Cover Plate.

IF YOUR TOWER PORTABLE TYPEWRITER NEEDS SERVICE AND REPAIR

Deliver to any Sears store, who will have it serviced for you. If it is necessary to ship the machine, carefully follow packing instructions given on page 5.

The information contained herein is valuable. It will assure you of receiving proper service at all times. We suggest you keep it with your other important papers.

SEARS, ROEBUCK AND CO.
UNPACKING YOUR TOWER COMMANDER

Break the seal on the top end of the shipping carton (the end of carton sealed with gummed paper tape is the top). Lift out the folded, corrugated paper board filler that is on top the Carrying Case and pull the typewriter, by the case handle, out of the carton. SAVE THE CARTON AND ALL INTERIOR PIECES TO USE IF YOU EVER WANT TO RESHIP. Remove compression pad (folded paper board) and the cotton backed paper from the top of the machine Cover Plate.

We feel sure that you will enjoy your new Tower Portable Typewriter and that the information this pamphlet contains will assist you in getting the complete satisfaction from it that thousands of our customers enjoy.

HOW TO USE

1. SHIFT SHIPPING WIRE — There is a tag on the Shift Shipping Wire that gives the simple removal procedure. Note carefully how the Wire is located to steady the Typebar Segment Shift for the rigors of shipping so you can put it back in place if you want to reship your typewriter.

2. CARRYING CASE MACHINE RELEASE LEVER — Push and hold down this Release, lift front of machine up and slide typewriter forward out of the Carrying Case. Your portable types best and most quietly when used out of the Case Base.

3. SHIPPING BLOCKS — There are two fastened in the Case opposite each side of the machine. Pull them out with your fingers. Prying them loose might damage the Case Lining. Of course save them for possible reshipping of your Portable.
4. CARRYING CASE HINGE LATCHES — If there is no writing surface handy (desk, table or such) and you need to type with the machine on your lap; push back both the left and right hand Hinge Latches and thus unhook the Case Lid from the Base. To rehook, just snap the two halves of each Hinge together. The Latches are self fastening.

5. CARRIAGE CENTERING LEVER — Pushing the Carriage a couple of inches to the right automatically releases the Centering Lever. To center the Carriage so it will fit the Case, hold onto the right Platen Knob (Arrow 7) with your fingers, hold down the Centering Lever with your thumb and let the Carriage move to the left as far as it will go to lock ON CENTER. Snap the Paper Release Lever (Arrow 13 in illustration, page 2) back to typing (tensioned) position.

6. PLATEN ROLLER — Drop the paper squarely down behind the Platen Roller.

7. PLATEN KNOBS — Turn either the right or left hand Platen Knob toward the back of the machine to feed the paper into typing position.

8. CARRIAGE RELEASES — To move the Carriage to any pre-determined location, without the nuisance of spacing a notch at a time, just push it to the right. To move the Carriage to the left, hold forward either right or left hand Carriage Release.

9. MARGIN RETAINING GUIDE — Setting the edge of the paper against the Margin Retaining Guide, as the paper is inserted will assure uniform margins on all sheets to be typed. The Guide is horizontally adjustable. Therefore, sliding it sideways is an easy way to alter left margins yet quickly again provide the original margin.

10. PAPER TABLE — When the Paper Table is swung forward onto the Platen Roller both left and right Margin Stops as well as the full length of the Margin Stop Rod is completely visible for setting the Stops. The scale stamped in the front surface of the Margin Stop Rod is synchronized with the Carriage Scale to make the setting for margins an accurate job.

11. MARGIN STOPS — Push down on the little button at the top of either Margin Stop and slide it on the Margin Stop Rod to where you want to start (left margin) and stop (right margin) the typing of lines. The Margin Scale, stamped in the Margin Stop Rod, is graduated in typing spaces by inches and is comparable with the Carriage Scale (see paragraph 19).

12. PAPER FINGERS — Slide the Paper Fingers so that they are about an inch inside the edges of the paper being used.

13. PAPER RELEASE LEVER — If the paper has not fed squarely into typing position pull the Paper Release Lever way forward so it is locked forward and using both hands straighten the paper. Do not forget to return the Release Lever to typing position. Increase the life of the Paper Feed Rolls by always locking the Paper Release Lever forward in release position each time you put your typewriter away.

14. MARGIN RELEASE KEY — Holding down the Margin Release Key allows moving the Carriage past the left Margin Stop to type in the left margin. When the Carriage arrives at the right hand Margin Stop (usual end of the line) the line locks. To type past the right Margin Stop simply tap the Margin Release Key and go ahead. The line locks again at the final end of the line.

15. LINE SPACE LEVER — Each full stroke on the Line Space Lever spaces the paper up and returns the Carriage for the next line.

16. LINE SPACE ADJUSTER — When the Adjuster is in the backward position paper will be spaced one space (6 lines to the inch). With the Line Space Adjuster forward paper is double line spaced.

17. VARIABLE LINESPACE KNOB — By pulling out the Variable Linespace Knob paper may be rolled up or down from either Platen Knob (see paragraph 7) to wherever desired, regardless of former linespacing. This is advantageous for filling out printed forms. Upon pushing the Knob back in, the Linespace Carriage Return Lever again functions for regular spacing.
18. LINE INDICATOR — To find a typed line when paper is reinserted, pull out the Variable Linespace Knob and roll the paper into position so the bottom of the desired line is exactly even with the wing edges of the Line Indicator. Release the paper (pull Paper Release Lever forward) and move the paper sideways so the three white marks in the Indicator left Wing are exactly opposite the centers of three typed letters. Snap the Paper Release Lever back to normal and you are then in “Registration” with previously typed work for any necessary corrections, changes or fill-ins.

19. CARRIAGE SCALE — Each vertical mark on the Scale represents a typing space.

20. PRINTING POINT ARROW — This Arrow points to the exact space where characters will print.

21. RIBBON COLOR CHANGE LEVER — Used for typing in black or red or, if a single color ribbon is being used, the Color Change Lever permits using both halves of the ribbon for economy.

22. MANUAL RIBBON REVERSE LEVER — Pulling this Lever forward changes the direction of ribbon wind. Since the ribbon reverses back and forth automatically, the Manual Ribbon Reverse Lever is seldom used except when changing ribbons.

23. BACK SPACER KEY — Each stroke on the Back Space Key moves the Carriage one space to the left.

24. SHIFT KEYS — Hold one of the Shift Keys down to type a capital letter or any of the secondary characters such as "$&(')/", etc.

25. SHIFT LOCK KEY — To type a number of capitals or secondary characters consecutively, push down the Shift Lock Key so it locks the type in upper typing case position. A fairly sharp tap on either Shift Key will release the Shift Lock.

26. SPACE BAR — Stroke the Space Bar for spacing between words, etc.

27. COVER PLATE — The Cover Plate protects the top of the typewriter. It is hinged. Swing it open as shown here to get at the Touch Selector and to change the ribbon.

28. TOUCH SELECTOR — Moving the Touch Selector backward from L (low) to H (high) stiffens the action on the Typing Keys. Raise the Cover Plate and experimentally set the Touch Selector in the various 7 notches stamped in the Touch Selector Dial, to find the position which best suits your personal typing technique. After finding that best position and thereupon closing the Cover Plate there is little likelihood that any one will tamper with it as it is then out of sight. Hence, your typewriter will always be ready to go in the precise Typing Key Tension you have chosen.

29. TABULATOR — Each time that the Tabulator (Tab) Key is depressed the Carriage instantly moves to the next set Tabulator Stop. A tabulator has many uses in addition to typing columnar copy such as figures. Use it for quickly locating letter salutations: indenting paragraphs: dating correspondence and for locating the letter closing. There are 6 movable Tabulator Stops. The Tabulator Rod is graduated in inches the same as the Carriage Scale. Pull up the Tabulator Stops to remove them. Push them back down in the selected slots of the Rod. Be sure they are way down and slanting away from the machine. If only part of the 6 stops are set-up, set the others in slots to the left or right of the first or last stops set up. In this way the unused stops will not interfere with the desired tabulating and can be found when you want them.
PLACING THE MACHINE IN THE CARRYING CASE

Lay the Case Base flat and have the Lock toward you. See that the Case Lid is attached as explained in paragraph 4. Lift the machine into the Case Base with the front a little higher than the rear. Be very sure the Machine Holding Cleat, at the rear of the Case Base, enters the rectangular opening in the back of the machine. If the back of the machine rests on top of the rear Holding Cleat the machine will very likely be damaged.

Now push the front of the machine down over the Holding Cleat in the front of the Case Base until the machine front is latched in place.

CARE

Center the Carriage as described in paragraph 5. Now just close the Case making sure the Lock is latched. All fine machinery must be kept clean, lubricated and in adjustment to give the very best results. You received a type brush with your typewriter. Why not form the habit of cleaning the type at the beginning of each day you type.

Raise the Cover Plate (¶ 27) and brush the type with strokes toward the front and back of the machine — NEVER SIDEWAYS.

It is a good plan to have your typewriter checked for proper adjustment and lubrication by a competent serviceman at least once a year but preferably every six months. Too much oil can cause more harm than not enough. Furthermore, inferior oils cause rapid deterioration.

RE-PACKING INSTRUCTIONS

It is assumed that you saved the carton together with all the Carton Interior Pieces as well as the machine Shift Shipping Wire as was suggested at the beginning of page 2 herein.

1. Place machine in the Carrying Case making sure it is properly located on the Holding Cleats in the front and rear of the Carrying Case Base.

2. Relocate the ends of the Shift Shipping Wire in the holes provided in the Typebar Segment Plate and the Type Shifting Ball Bearing Brackets. The Shifting Unit has to be held downward in a neutral position, so to speak, in order to properly locate the ends of the Shift Shipping Wire.

3. The instruction tag on the Shift Shipping Wire should extend forward over the Cover Plate.

4. Place the cotton backed paper and accordion folded compression pad on the top of the machine Cover Plate so the left ends extend under the Line Space Lever.

5. Close the Carrying Case and make sure the Lock is latched.

6. Place the Carrying Case with the machine in it into the Carton.

7. Place the folded, corrugated paper board Interior Carton Piece over the Carry Case Handle and seal the Carton with gummed paper tape. It is a good plan to remove loosened sections of the original sealing tape before putting on the new. The new sealing tape should extend at least 4 inches over the top edges of the Carton.
CHANGING RIBBONS

Ribbons come wound on proper spools to fit and are intended for the right hand side. Order ribbons from your Sears-Roebuck Store specifying, "For Tower Commander Portable Typewriter."

1. Move the Carriage to the extreme left.
2. Raise the Cover Plate (refer to paragraph 27).
3. Tear the old ribbon in two and pull off both Ribbon Spools. Take the remaining old ribbon from the Spool to be saved and throw away the other original Spool.
4. Unwind about two inches of the new ribbon and place the new Spool down onto the right hand Ribbon Spool Spindle, red color down. Be sure the new ribbon is winding from the back of the Spool.
5. Hold the empty Spool so the rear Spear (Spear pointing to the left) is toward you. Pierce the end of the new ribbon with the Spear in the Spool Hub and place that Spool on the left Ribbon Spool Spindle. Make sure the ribbon is winding onto the back of the left Spool. Wind enough ribbon onto the left Spool so the metal Automatic Ribbon Feed Reversing Eyelet is covered.
6. Slide the ribbon up into the slot of both the left and right hand Ribbon Reverse Actuators. Now lock the Shift in capital position (see ¶ 25) and thread the new ribbon through the Ribbon Vibrator as follows:

- A. Place ribbon behind the Vibrator as in A above.
- B. Crowd lower edge of ribbon down into Loops "D" as shown in B above.
- C. Straighten out the ribbon so the top edge passes up into Loops "E" as shown in illustration C above.

D. Pull ribbon a little to the right and left to see that it is properly threaded through the Vibrator without curls or creases (see illustration C above).
E. Check the ribbon to make sure it is winding to and from the BACK of each Spool, that both Spools are way down on the Spool Spindles (top of Spools only about 1/8 of an inch above the tips of the Spindles).